

Date : 23.10.2026.

Note Submitted:

Sub : Visakha Dairy VSP-E&M Wing - Boiler Section- Request for approval to call online tenders for removing & fabrication & replacement of damaged chimney part with new fabricated chimney part & platform for sample port of AP-3477 Coal-Fired Boiler – Reg.

This is submit to bring to your kind notice that our existing chimney had 28 years old. During our routine inspection and operational monitoring of the AP-3477 Coal-Fired Boiler, significant damage and structural degradation were observed in the boiler chimney. The primary issues observed include structural corrosion wear and tear due to continuous flue gas exhaust and potential safety risks to daily operations. Running the boiler with the chimney in its current condition poses severe operational hazards and may disrupt continuous steam supply to the plant. To ensure workplace safety, maintain environmental compliance and prevent unexpected shutdown of the plant, immediate fabrications & removing damaged chimney part with platform and replaced with new fabricated chimney (4.8 mtrs). The work details are given below.

S. No	Work Description
1	Marking, cutting of M.S Chimney plates with gas & manpower.
2	Cutting plates edge bending for plate rolling.
3	Plate loading to van & shifting from visakha dairy to autonagar yard for loading.
4	M.S Plates bending .
5	Bending rolling ducts shifting from autonagar yard to visakha dairy.
6	Fabrication of flanges & drilling works.
7	Fabrication of Chimney. with HF aluminium paint (Total chimney)
8	Welding of fabricated chimney.
9	Fabrication of chimney middle part testing points & safety platform with railing.
10	Old chimney bolts opening & cutting work.
11	Old chimney removing with 100 Ton's capacity crane .
12	Fabricated chimney & platform erection fixing welding with 100 Ton's capacity crane.
13	Fixing of Tie M.S rope fixing & tightening works.
14	Chimney bottom ring plate removing & new plate fixing welding work.
15	New plate fixing welding work other miscellaneous works.
16	Foundation bolts strengthen with welding fixing works.
Note:- (1) Contractor Scope: Manpower, tools & consumables (gas, welding electrodes, bolt & nut, crane, transport) paint)	
(2) Dairy Scope: M.S Sheets (8mm & 10mm)	

Therefore, we request your kind approval to initiate the online tender process to invite competitive quotes from qualified fabrication and erection contractors for the above said work and submit to the purchase committee for negotiation.

(V.Chiranjeevi)
S.M (E&M)

(P.Venkata Appa Rao)
Sr.Manger (E&M) (Head)

Chief Quality Assurance

Managing Director

SRI VIJAYA VISAKHA MILK PRODUCERS COMPANY LTD

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