

Sri Vijaya Visakha Milk Producers Company Limited

Akkireddy Palem, BHPV(Post),Vishakhapatnam-530012, Andhra Pradesh

GSTIN 37AAJCS7398P1Z4

TIN/CST NO: 37132885261

Phone : 0891-2517230

Excise Regn.No: AAJCS7398PEM001

Fax : 0891-2757708

CIN : U15209AP2006PTC048708

Email : purchase@visakhadairy.com

Vendor Code: V02116

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PURCHASE ENQUIRY

ENQUIRY No : PEQE8-25-94 Date : 16-07-2025

Indent No: S3-25-67 Indent Dt: 16-07-2025

Unit-Name RANGAMPETA

Department : PRODUCTION

Center-Name: PROD - Bi-Products

Bid Date 22-07-2025

Ph.

Email ID :

Please supply the Equipment/Material Specified below.All terms and conditions incorporated here in on the reverse / attached to this purpose order including general terms and conditions of purchase.

ITEM ANNEXURE ATTACHED

Delivery Schedule : immediately

Place of Delivery : RANGAMPETA DAIRY

Special Note : Please quote your offer as per enquiry specifi

Narration : Enclose specifications

Delivery Terms :

Note : Please send your offer with GST Details

For VISAKHA DAIRY

S. V. 17-07-25
Sr. Manager (Purchase)

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PURCHASE ENQUIRY

P. No : PEQE8-25-94

Date : 16-07-2025

ITEM ANNEXURE FOR ABOVE PURCHASE Enquiry

S.No	Code	Description	Toler%	Units	Indent No:	Quantity
1	CPMEPM1707	Four Head Curd Bucket Filling Machine. (4 + 4 Head) Remarks: 1. With automatic Buckets cleaning conveyor 2-4 Meters. 2. Delivery at Rangampeta Specifications: 1. Cultured Milk (Curd) or any free-flowing liquid. 2. System Automatic BUCKET Filling. 3. Filling Heads EIGHT HEAD(4+4) 4. Filling System Pneumatic (Gravity filling) 5. Speed 1 kg bucket per head- 450 x4 =1800 per hour (approx), 5 kg bucket per head -260 x4=1040 per hour, 10kg bucket per head 240 x 4=960 per hour 6. Filling Range 1 kg, 5 kg & 10Kgs At Eight Heads Container Bucket 7. Conveyor Conveyors, 4 Meters long (Modular belt) Hopper Capacity 250 Litters, One float tank mechanism(insulated) Speed Control By VFD. 8. Operating By Individual PLC, And Individual HMI CIP System By PLC Power 2.0 KW 230VAC, single phase, 50 Hz 1. with automatic Buckets cleaning conveyor 2-4 meters 2. Delivery at Rangampeta		Unit	S3-25-67 16-07-2025	1.00

S. V. 17/07/25
Sr. Manager (Purchase)

TECHNICAL SPECIFICATIONS OF FOUR

HEAD BUCKET FILLING MACHINE

Product	Cultured Milk (Curd) or any free-flowing liquid.
System	Automatic BUCKET Filling.
Filling Heads	EIGHT HEAD
Filling System	Pneumatic (Gravity filling)
Filling Assembly	It goes into the bottom of the BUCKET and slowly comes to the top to avoid foaming (As minimum as possible).
Speed	1 kg bucket per head- 450 x4 =1800 per hour(appox) 5 kg bucket per head -260 x4=1040 per hour 10 kg bucket per head – 240 x 4=960 per hour
Filling Range	1 kg ,5 kg &10Kgs At Eight Heads
Container	Bucket
Bucket Dimension	As per your Specifications
Bucket Stopping	By encoder system
Conveyor	Conveyors, 4 Meters long (Modular belt)
Hopper Capacity	250 Litters, One float tank mechanism(insulated)
Speed Control	By VFD.
Operating	By Individual PLC, And Individual HMI
CIP System	By PLC
Power	2.0 KW 230VAC, single phase ,50 Hz
Compressor Requirement	6Bar Pressure, 12 cfm.
Filling Unit Dimensions	2200 mm Height (including tank) X 1700 Width Including Panel, 1700 Depth. Including with conveyors.
Accuracy	+/- 0.5 % of MATKA capacity
Construction	All Contact parts are SS 304