

Sri Vijaya Visakha Milk Producers Company Limited

Akkireddy Palem, BHPV(Post), Vishakhapatnam-530012, Andhra Pradesh

GSTIN 37AAJCS7398P1Z4

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Vendor Code: V02116

PURCHASE ENQUIRY

ENQUIRY No : PEQE7-25-231 Date : 15-11-2025

Indent No: S3-25-128 Indent Dt: 10-11-2025

Unit-Name : RANGAMPETA

Department : E & M

Center-Name: E&M - Projects

Bid Date 19-11-2025

File No

Ph. 0 Email ID :

Please supply the Equipment/Material Specified below. All terms and conditions incorporated here in on the reverse / attached to this purpose order including general terms and conditions of purchase.

S.No	Code	Description	Toler%	Units	Indent No:	Quantity
1	CPMEPM1729	10 KL CURD PROJECT		Lot	S3-25-128	1.00
		Remarks: Ae per Annexure enclosed.			Indent:10-11-2025	
		Specifications: Supply of SS 304 grade material, Erection, Commissioning and testing of 10 KL curd project with flow plates at rangampeta dairy				

Total (Rupees)

1.00

Delivery Schedule : IMMEDIATELY

Place of Delivery : RANGAMPETA DAIRY

Special Note : Please quote your offer as per enquiry specifi

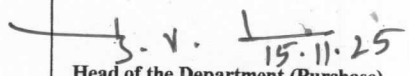
Payment Terms After receipt of the material in good condition

Narration :

Delivery Terms :

Note : Please send your offer with GST Details

For VISAKHA DAIRY

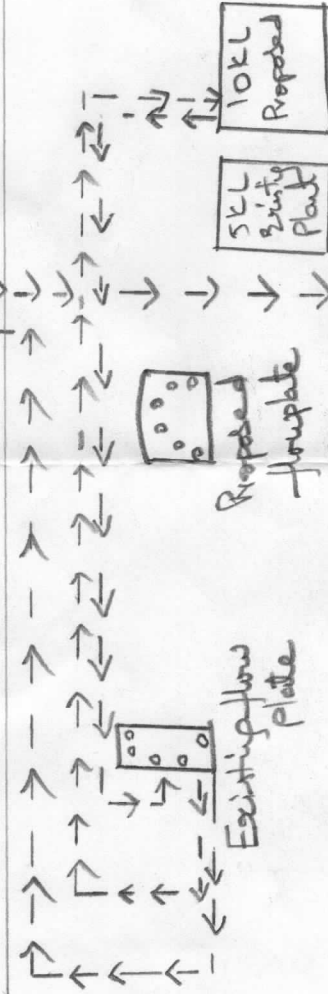
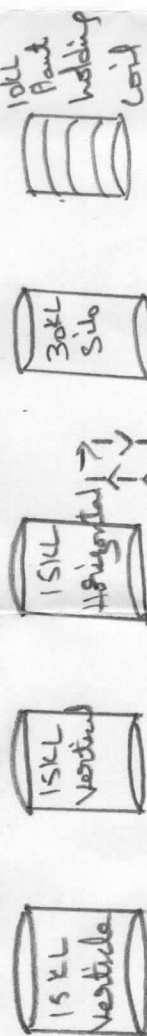

 Head of the Department (Purchase)

ANNEXURE-1
Curd Milk project-Rangampeta.

1. Fabrication of flow plate for raw milk from raw milk storage tanks-flow plate-10 KL Pasteurizer.
2. 51 mm SS Pipe line from raw milk storage tanks to 10 KL Curd Pasteurizer inlet through new flow Plate Sr. No .1with required fittings.
3. 51 mm SS Pipe line from Curd Pasteurizer outlet to storage tanks with required Fittings.
4. 51 mm SS Pipe line from storage tanks to 10KL curd milk heater at1 st floor.
5. 51 mm SS Pipe line from 10KL curd milk heater outlet to both 3 KL inoculation tanks 63.5 mm line with the C.I.P. connecting lines
6. 63.5 mm SS pipe line from new 3 KL both inoculation tanks to existing curd pouch filling machines header line.
7. 63.5 mm SS pipe line from pouch machines 63.5 mm header to new curd bucket filling Machine inlet near new 10 KL Pasteurizer room.
8. All SS material should be 304 grade.

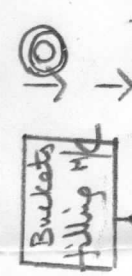
ANNEXURE-2
Curd Milk project-Rangampeta.
S.S.Material Estimation Approximate

1. 51mm bends	- 90 Nos
2. 51 mm unions	- 75 Nos
3. 51 mm Butter fly valves	- 40 Nos
4. 51 mm Tee bends	- 10 Nos
5. 51 mm pipes	- 120 Mtrs
6. 51 mm NRV	- 10 Nos
7. 51 mm X 63.5 mm reducers	-10 Nos
8. 51 mm clamps	- 50 Nos
9. Base/ support plates	- 20 Nos
10. 40x40x2mm square pipe	- 60 Mtrs
11. Anchor fasteners	- 100 Nos
12. Flow plate with 8 ports of 51 mm unions	- 1 Set
13. 63.5mm bends	-25 Nos
14. 63.5mm unions	-15 Nos
15. 63.5mm Butter fly valves	- 08 Nos
16. 63.5 mm Tee bends	- 04Nos
17. 63.5mm pipes	- 60 Mtrs
18. 63.5 mm NRV	- 02 Nos



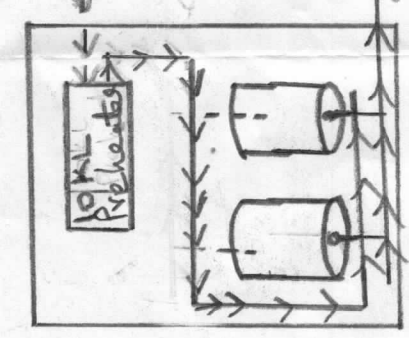
BM
L A S M

Packing
M/C 9



CORRIDOR

- ① Flowplate to
Partenwinger inlet $\Rightarrow 30 \text{ mts}$
- ② Partenwinger outlet to $\Rightarrow 30 \text{ mts}$
flowplate
- ③ flowplate to Curd heater $\Rightarrow 41+10$
to insulation tanks $\Rightarrow 51 \text{ mts}$
- ④ Insulation tanks to Bucket $\Rightarrow 20 \text{ mts}$
filling M/C



63 m