



## SRI VIJAYA VISAKHA MILK PRODUCERS COMPANY LIMITED

(VISAKHA DAIRY) CIN No: U15209AP2006PTC048708

Akkireddypalem, BHPV (Post), Visakhapatnam-530012, Andhra Pradesh

### Material Request (Department wise)

Request Delivery Location : <b>Visakha Dairy (Visakhapatnam Plant) - Elecster</b>		
Location : <b>Visakhapatnam (Main Plant)</b>	Department : <b>Elecster</b>	Cost Center : <b>Elecster</b>
Transaction Date : <b>26-02-2026</b>	Material Request No. : <b>MR-VELP-25-00166</b>	Product Supply Type : <b>Usage</b>

S.No	Product Head	Product Name	UOM	Qty	Make	Status
1	Filling Machine	Semi-Automatic 40 ABM Tapping Machine for Bottom Tape Application, Side-Drive Type, with 500 mm GRC (Gravity Roller Conveyor). : CPMEPM1745 Specification 1 copy and drawing enclosed Including Supply , Erection and Commissioning as per drawing at site condition.	Nos.	1.000	Na (Not Applicable)	Pending
2	Filling Machine	SS-304 90° Gravity Roller Conveyor for Empty Carton Boxes – 400 mm Width × 7350 mm Length × 800 mm Height. : CPMEPM1746 Specification 2 copy and drawing enclosed Including Supply , Erection and Commissioning as per drawing at site condition.	Nos.	1.000	Na (Not Applicable)	Pending
Total Qty :				<b>2.000</b>		

Material Request Generated By **3964** on **26-02-2026 11:04:13 AM**

## SPECIFICATIONS-1

**Equipment : 40ABMSemiAutoBottomTapingwithoneSide 500mm long GRC at Feed Side.**

Type/Model	: Horizontal/40ABMSideDrive
Matl. to be handled	: EmptyCartonBoxes
MaterialFeedingfrom	: Manually
Material Discharge	: Proposed90degwithHorizontalSSGravityRoller Conveyor
Matl. Weight	: 1kgseach(approx.)
CartonMachine Length	: 1000 mmapprox. +500mm on oneside
CartonMachineWidth	: 670 mm
CartonMachineHeight	: 800 mm
Tapewidth	: 2.5"
Tapeoverlap	: 50mm
TapeCoreDiameter	: 76mm
Max. TapeRollDia	: 360mm
Material of Construction	: TheCartonTappingMachinewillbemanufactured outofMildSteelof3mmthickformedsections & supportlegsmadefromM.SformedLegSupports with height adjust able Pads.
Height andWidthAdjustable	: Manually
Power	: 3Phase 415V Supply0.5HP(0.25hp+0.25hp)
Speed	: 15-20Cartons / min.
Qty.	: 1No

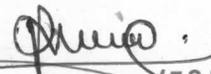
### SALIENTFEATURES

- #Bottom Side Drives
- #Selfcenteringguidesensureaccurate centering.
- #Quick&Easyadjustmentbetweenbatchesofdifferentsizes.Idealforbatchproduction. #
- Simple Design & Robust Construction requires Minimum Maintenance.
- #NoWastageof tape.
- #Boxconveyingspeedof20mtrs/Minensureshigh productivity.
- #accuratecenteringandabsolutelyuniformoverlap:Optimumtapeusage.
- #Adjustable Leg Heights to maximum of 300mm
- #Carton can beloaded eithervertically/ horizontallywithin the belowsizes

### **CartonSpecifications:**

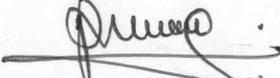
Length:Minimum 150mm  
Width:Minimum150mm  
Height:Minimum80mm

Maximum:Unlimited  
Maximum:450mm  
Maximum:550mm

  
Sr. Manager (E&M)  
Visakha Dairy  
Visakhapatnam

## SPECIFICATIONS-2

Equipment	:SSGravityRollerConveyor90degwithHorizontalfor Empty Carton Boxes
Type	:90degwithHorizontalInclined(1Degree)
ConveyorLength	:7350mm(including90deg)
ConveyorWidth	: 485mm
ConveyorHeight	: 800mm
Rollers	:S.SRollerDia50mmx410mmlongwithbothendswill have 6003zz Bearings & Machined Hub & Shaft.
PitchoftheRoller	: 100mm
No. ofRollers	:73Nos(Approx)
ConstructionoftheMaterial	:TheStringerwill bemadeoutofFormed sectionof2mmthk S.S.MaterialandSupportedLegsmadeoutS.S.Sq.Tubes with Adjustable Pads.
Qty	: 1 No

  
Sr. Manager (E&M)  
Visakha Dairy  
Visakhapatnam

