



SRI VIJAYA VISAKHA MILK PRODUCERS COMPANY LIMITED

(VISAKHA DAIRY) CIN No: U15209AP2006PTC048708

Akkireddypalem, BHPV (Post), Visakhapatnam-530012, Andhra Pradesh

Material Request (Department wise)

Request Delivery Location : Visakha Dairy (VisakhapatnamPlant) - Elecster		
Location : Visakhapatnam (Main Plant)	Department : Elecster	Cost Center : Elecster
Transaction Date : 26-02-2026	Material Request No. : MR-VELP-25-00165	Product Supply Type : Usage

S.No	Product Head	Product Name	UOM	Qty	Make	Status
1	Filling Machine	Auto Flap Closing 50 FAM Taping Machine, with 1 meter Centering Powered Roller Conveyor (PRC) and 4-digit Digital Box Counting Unit (capacity up to 4digit unit counts) : CPMEPM1743 Specification 1 copy and drawing enclosed Including Supply , Erection and Commissioning as per drawing at site condition.	Nos.	1.000	Na (Not Applicable)	Pending
2	Filling Machine	SS 304 Gravity Roller Conveyor for Filled Carton Boxes – 1.25 meters in length. : CPMEPM1744 Specification 2 copy and drawing enclosed Including Supply , Erection and Commissioning as per drawing at site condition.	Nos.	1.000	Na (Not Applicable)	Pending
Total Qty :				2.000		

Material Request Generated By **3964** on **26-02-2026 10:56:49 AM**

SPECIFICATIONS-1

Equipment	:AutoFlapClosingforTopTappingwith1MtrPowerised Conveyor & 4 digital Counting Unit for Carton boxes
Type/Model	:Horizontal/50FAM
Matl.tobehandled	: FilledCarton Boxes
MaterialFeedingfrom	:ProposedModularChain Conveyor
MaterialDischarge	:ProposedSSGravityRollerConveyor
Matl.weight	:20kgseach(approx)
CartonMachineLength	:2100mmapprox+1mtrBoxCenteringPRCConveyor
CartonMachineWidth	:670 mm
CartonMachineHeight	:650 mm
Tapewidth	:2.5"
Tapeoverlap	:50mm
TapeCoreDiameter	:76mm
Max.TapeRollDia	:360mm
Material of Construction	:TheCartonTappingMachinewillbemanufactured out of Mild Steel of 3mm thick formed sections & support legs made from M.S formed Leg Supports with height adjust able Pads.
HeightandWidthAdjustable	:Manually
Power	:3Phase440VSupply0.5HP(0.25hp+0.25hp) BTPL
Speed	:5-20Cartons/min.
Qty.	:01 No

SALIENTFEATURES

- #TopandBottomDrivesbutTopSideTaping.
- #Selfcenteringguidesensureaccuratecentering.
- #Quick&Easyadjustmentbetweenbatchesofdifferentcartonsizes.Idealforbatchproduction. #
- Simple Design & Robust Construction requires Minimum Maintenance.
- #NoWastageoftape.
- #Boxconveyingspeedof20mtrs/Minensureshighproductivity.
- #Accuratecenteringandabsolutelyuniformoverlap:Optimumtapeusage. #
- Adjustable Leg Heights to maximum of 300mm
- #Cartoncanbeloadedeithervertically/horizontallywithinthebelowsizes

CartonSpecifications:	Length:Minimum150mm	Maximum:Unlimited
	Width:Minimum150mm	Maximum:450mm
	Height:Minimum80mm	Maximum:550mm



Manager (E&M)

SPECIFICATIONS-2

Equipment	:SSGravityRoller ConveyorforFilledCarton Boxes
Type	:Inclined(1Degree)
ConveyorLength	: 1250mm
ConveyorWidth	: 505mm
ConveyorHeight	: 750mm
Rollers	:S.SRollerDia50mmx410mmlongwithbothendswill have 6003zz Bearings & Machined Hub and Shaft.
PitchoftheRoller	: 100mm
No. ofRollers	:13 Nos (Approx)
ConstructionoftheMaterial	:TheStringerbemadeoutofFormed sectionof2mmthk SS.MaterialandSupportedLegsmadeoutofSS.Sq.Tubes with Adjustable Pads.
Qty	: 1 No

Sr. Manager (E&M) .
Visakha Dairy
Visakhapatnam

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Qty	: I No



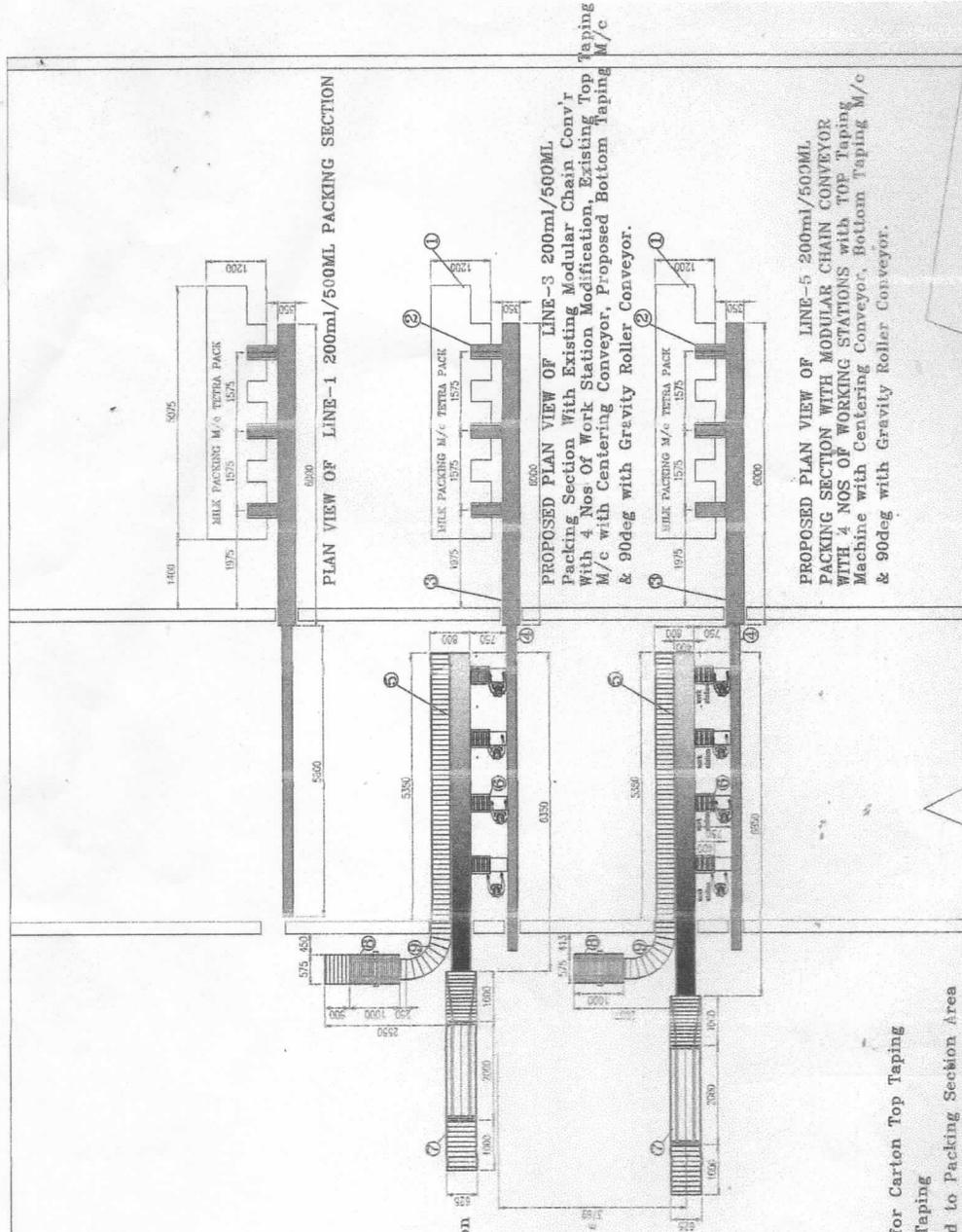
Sr. Manager (E&M) .
Visakha Dairy
Visakhapatnam

Line-3 Filling M/c Area Proposed Conveyors & Equipments Details.

1. Existing Tetra Pack M/c
2. Existing Milk Discharge Conveyor
3. Existing SS Flat Belt Conveyor 6.0mtrs long for Pouches
4. Existing SS Flat Belt Conveyor for Pouches
5. Existing SS Modular Flat Belt Conveyor for Carton Boxes
6. Existing Work Stations SS Table with Gravity Roller Conveyor Modification
7. Existing 50ABM Tapping Machine with 1mtr PRC for Carton Top Taping
8. Proposed 40ABM Tapping Machine with 500mm Gravity Roller Conveyor for Carton Bottom Taping
9. Proposed 90deg with SS Gravity Roller Conveyor for Empty Cartons Feed to Packing Section Area

Line-5 Filling M/c Area Proposed Conveyors & Equipments Details.

1. Existing Tetra Pack M/c
2. Existing Milk Discharge Conveyor
3. Existing SS Flat Belt Conveyor 6.0mtrs long for Pouches
4. Existing SS Flat Belt Conveyor for Pouches
5. Proposed SS Modular Flat Belt Conveyor for Carton Boxes
6. Proposed Work Stations SS Table with Gravity Roller Conveyor
7. Proposed 50ABM Tapping Machine with 1mtr PRC & Box Counting Unit for Carton Top Taping
8. Proposed 40ABM Tapping Machine with 500mm GRC for Carton Bottom Taping
9. Proposed 90deg with SS Gravity Roller Conveyor for Empty Cartons Feed to Packing Section Area



Packing Section Layout Drawing

[Signature]

Sr. Manager (E&M)
Visakha Dairy
Khapatn