



SRI VIJAYA VISAKHA MILK PRODUCERS COMPANY LIMITED

(VISAKHA DAIRY) CIN No: U15209AP2006PTC048708

Akkireddypalem, BHPV (Post), Visakhapatnam-530012. Andhra Pradesh

Material Request (Department wise)

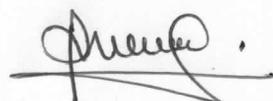
Request Delivery Location : Visakha Dairy (VisakhapatnamPlant) - Elecster		
Location : Visakhapatnam (Main Plant)	Department : Elecster	Cost Center : Elecster
Transaction Date : 26-02-2026	Material Request No. : MR-VELP-25-00164	Product Supply Type : Usage

S.No	Product Head	Product Name	UOM	Qty	Make	Status
1	Filling Machine	SS-304 Horizontal Flat Belt Modular Chain Conveyor for Carton Box Handling – 500 mm Width × 6850 mm Length × 700 mm Height. : CPMEPM1741 Specification-1 copy and Drawing attached Supply , Erection and Commissioning as per drawing at site condition.	Nos.	1.000	Na (Not Applicable)	Pending
2	Filling Machine	SS-304 Table – Size: 400 mm (W) x 750 mm (L) x 750 mm (H), provided with Gravity Roller Conveyor arrangement for transferring filled curd carton boxes , with GRC Folding Type platform for convenient man movement. : CPMEPM1742 Specification 2 copy and drawing attached Supply , Erection and Commissioning as per drawing at site condition.	Nos.	4.000	Na (Not Applicable)	Pending
Total Qty :				5.000		

Material Request Generated By **3964** on **26-02-2026 10:47:43 AM**

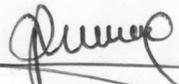
SPECIFICATIONS-1

Equipment	:SS-304FlatBeltModularChainConveyor
Type	:Horizontal Conveyor
Materialtobehandled	:Milk Pouches
MaterialFeedingfrom	:PouchMachineFeedConveyor
MaterialDischargeto	:Proposed SSSidebySide Modular Chain Conveyor
ConveyorLength	: 6850mm
ConveyorWidth	: 500mm
ConveyorHeight	: 750mm
ConveyorBelt	:450mmwidthPPModularBelt
Drive & Driven Sprockets	:150mmDiax12teethwithfittedprecision machined hubs and Shafts.
Return roller	:30mmDiax540mmwidePVCRollerwith fitted Precision Machined hubs and Shafts.
Tensioningunit	:Providedat endoftheConveyor
ConstructionoftheMaterial	:TheMainStringerwillbemadegout offormed Sectionof2mmThkSSMaterial&SupportLegs made out of SS 40 Sq Tubes with SS Height Adjustable Pads.
Power	:1.0HPGearedMotorfixedtoDriveShaft.
Speed	:5to25mtrsperMin(VFDControlPanel)
Qty	:01 No. _


Sr. Manager (E&M)
Visakha Dairy
Visakhapatnam

SPECIFICATIONS-2

Equipment	:SSGravityRollerswithSSTableConveyorforFilled Carton Boxes with Turning Wheel
Type	:HorizontalwithHingeTypeSystemforManMovement
ConveyorLength	: 750mm
ConveyorWidth	: 450mm
ConveyorHeight	: 750mm
Rollers	:PVCRollersDia30mmx410mmlongwithbothendswill have 6001zz Bearigs & Machined Hub and Shaft.
PitchoftheRoller	: 63.5mm
No. ofRollers	:06Nos (Approx)
ConstructionoftheMaterial	:TheStringerwill bemadeoutofFormed sectionof2mmthk SS.MaterialandSupportedLegsmadeoutofSS.Sq.Tubes with Adjustable Pads. Gravity Roller unit will be fixed on Hinges for man movement.
Qty	: 4 Nos

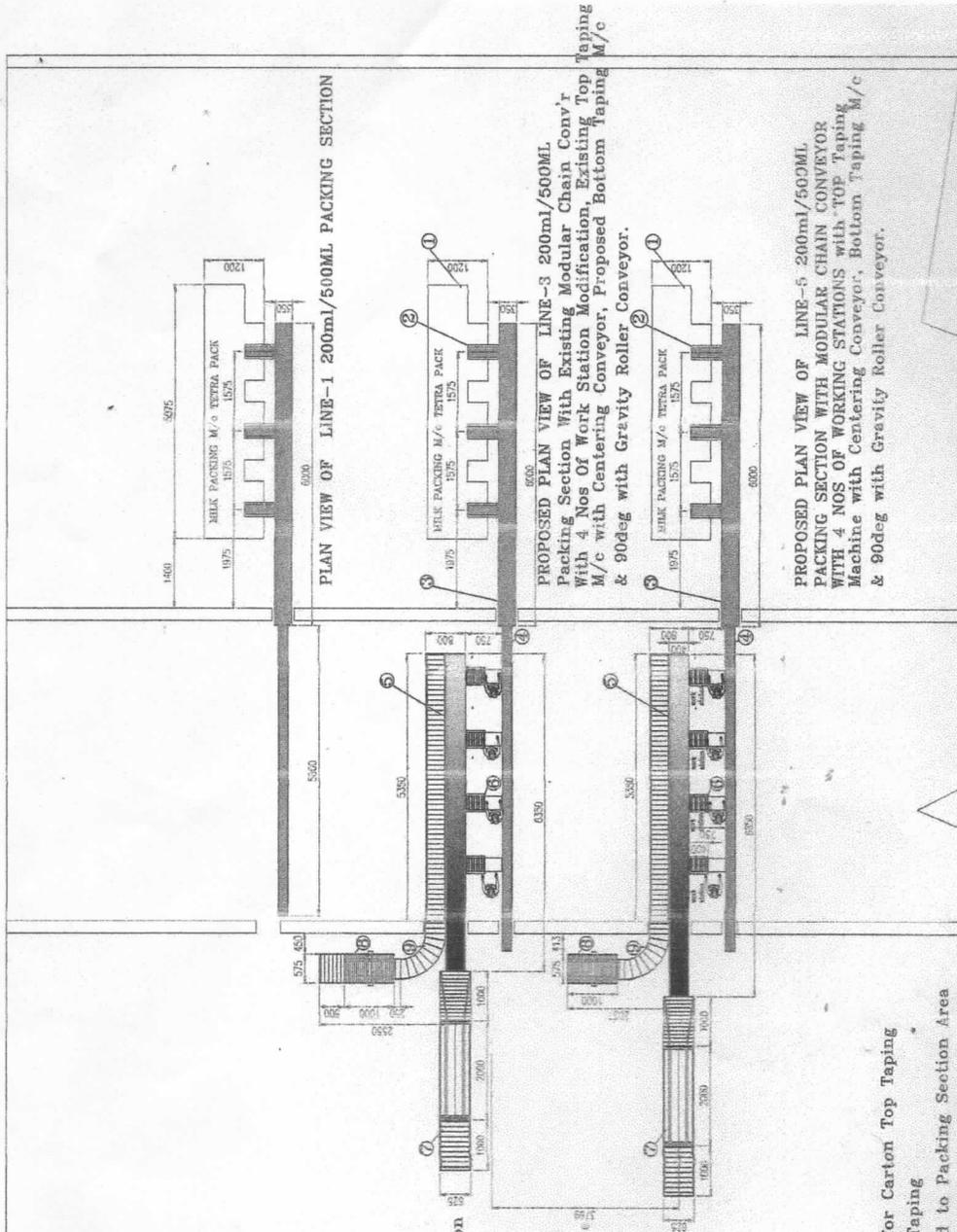

Sr. Manager (E&M)
Visakha Dairy
Visakhapatnam

3 Filling M/c Area Proposed Conveyors & Equipments Details.

- Existing Tetra Pack M/c
- Existing Milk Discharge Conveyor
- Existing SS Flat Belt Conveyor 6.0mtrs long for Pouches
- Existing SS Flat Belt Conveyor for Pouches
- Existing SS Modular Flat Belt Conveyor for Carton Boxes
- Existing Work Stations SS Table with Gravity Roller Conveyor Modification
- Existing 50ABM Tapping Machine with Imtr PRC for Carton Top Taping
- Proposed 40ABM Tapping Machine with 500mm Gravity Roller Conveyor for Carton Bottom Taping
- Proposed 90deg with SS Gravity Roller Conveyor for Empty Cartons Feed to Packing Section Area

5 Filling M/c Area Proposed Conveyors & Equipments Details.

- Existing Tetra Pack M/c
- Existing Milk Discharge Conveyor
- Existing SS Flat Belt Conveyor 6.0mtrs long for Pouches
- Existing SS Flat Belt Conveyor for Pouches
- Proposed SS Modular Flat Belt Conveyor for Carton Boxes
- Proposed Work Stations SS Table with Gravity Roller Conveyor
- Proposed 50ABM Tapping Machine with Imtr PRC & Box Counting Unit for Carton Top Taping
- Proposed 40ABM Tapping Machine with 500mm GRC for Carton Bottom Taping
- Proposed 90deg with SS Gravity Roller Conveyor for Empty Cartons Feed to Packing Section Area



Packing Section Layout Drawing

[Signature]

Sr. Manager (E&M)
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